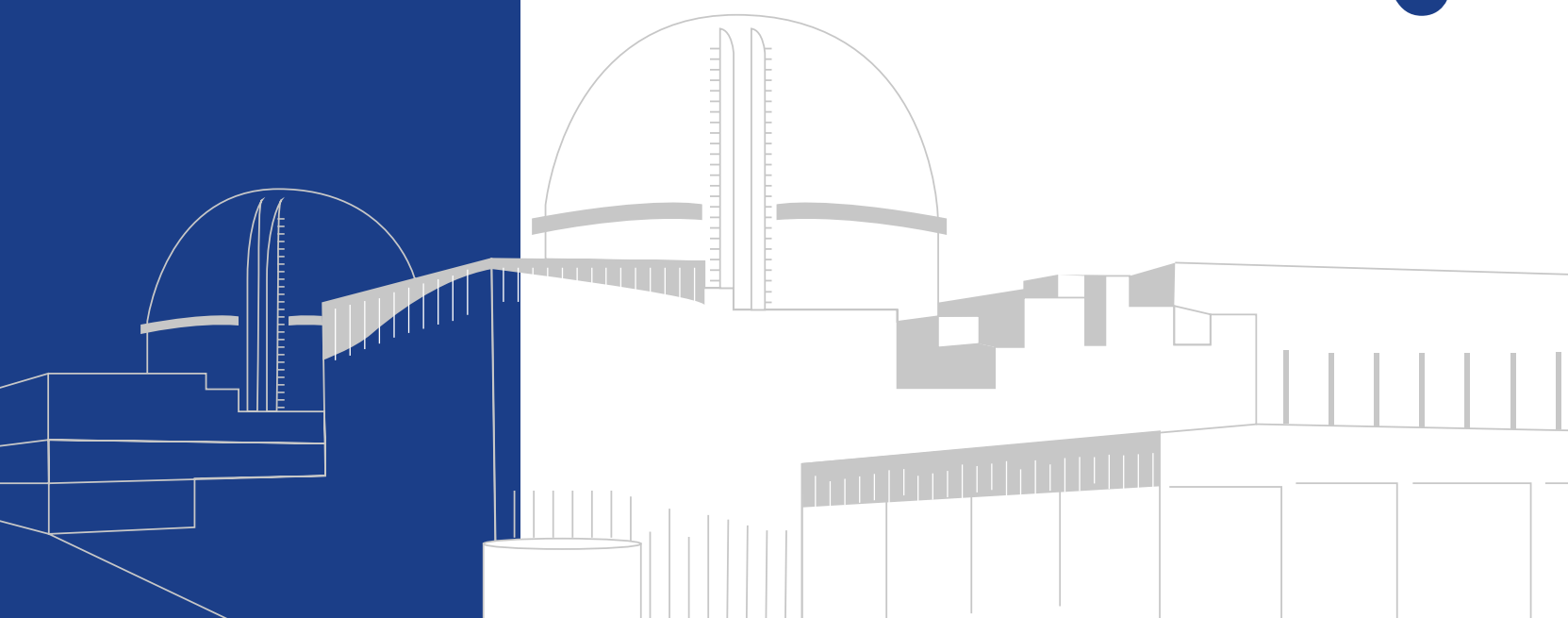
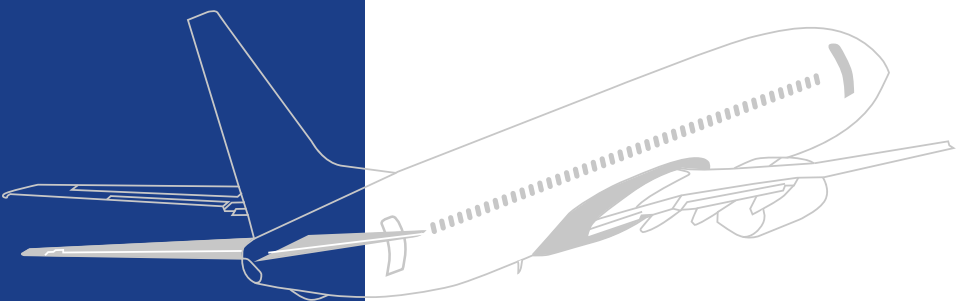


WHY ORBITECH?

Building competitiveness through creative thinking, new challenges,
and innovative technologies, **ORBITECH**



- Nuclear Business
- ISI Business
- Aerospace Business



WHY ORBITECH?

A company that made continuous innovation

Reasons to choose for ORBITECH

ORBITECH has established a solid foundation as the industry leader based on in-depth understanding and outstanding performance in nuclear energy. It has never stopped challenging the future and is now recognized for its exceptional competitiveness in aerospace industry.

EXPERTS

A pool of top-tier technology experts in Korea

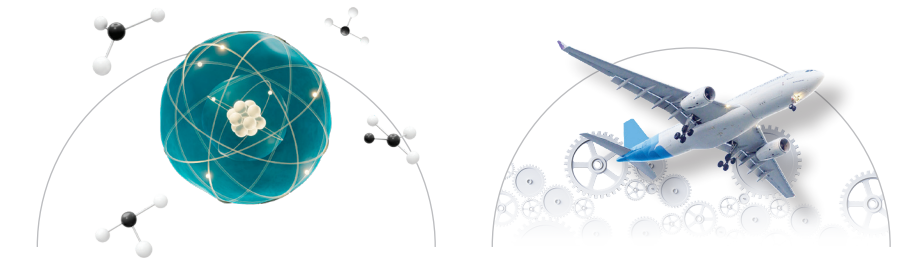
EXPERIENCE

Various business experiences based on a 30-year know-how

TECHNOLOGY

Advanced technologies identifying and reflecting global trends

Business Introduction

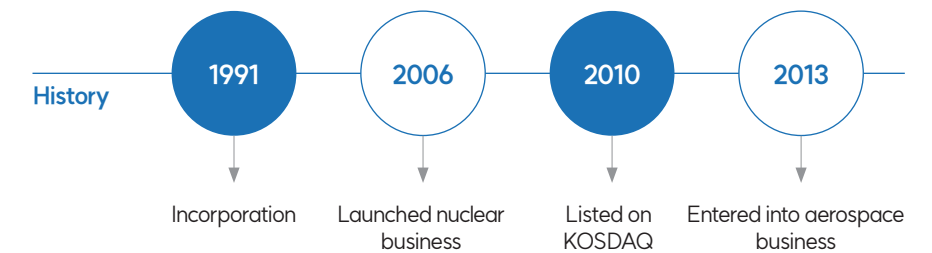


Nuclear Business

Comprehensive solution provider for radiation safety and integrity of facilities from the operation to decommissioning of NPP

Aerospace Business

Processing and assembly of precision aircraft parts



Certification & Registration

2006

- Registration: Business agent
- Registration: NDT business
- Registration: Radiation control service on NPP
- Qualified Supplier (Q Quality Class)

2008

- Registration: ISI service Qualified Supplier (Q Quality Class) for steam generator tubes
- Permission: Use of nuclear fuel materials, etc.
- Registration: Eddy current testing service Qualified Supplier (A Quality Class) for condenser tubes
- Certification: Dosimeter Reading Service Provider
- Personal Dose Authorized
- Permission: Use of radioisotope

2009

- Certification: Personal Dosimetry service

2011

- Registration: Eddy current testing service Qualified Supplier (Q Quality Class) for Westinghouse NPP control rod

2013

- Certification: Quality Management Systems (ISO 9001:2008)
- Certification: Occupational Health & Safety Management Systems (OHSAS 18001:2007)
- Accreditation: KOLAS-accredited calibration laboratory

2014

- Certification: AS 9100 (Aerospace Business)

2015

- Certification: Personal Dosimetry service

2016

- Registration: ISI service Qualified Supplier (Q Quality Class) to assess the structural integrity of pipes, components, and structures

2017

- Registration: PSR for radioactive waste management and radiation protection review service Qualified Supplier (Q Quality Class)
- Certification: Quality Management Systems (ISO 9001:2015)

2018

- Accreditation: KOLAS-accredited testing laboratory

2019

- Certification: NADCAP (NDT)

2020

- Certification: Occupational Health & Safety Management Systems (ISO 45001:2018)
- Certification: NADCAP (Shot peening)

2021

- Registration: Service Qualified Supplier (Q Quality Class) for steam generator lancing and FORSA in the secondary system
- Registration: Visual test (VT) for penetration pipes of reactor head (upper/lower) service Qualified Supplier (Q Quality Class)
- Permission: Sales of radiation generator

2022

- Registration: Treatment and repackaging of solid radioactive waste service Qualified Supplier (A Quality Class)

WHY ORBITECH?

A company with unparalleled technical prowess

- Nuclear Business
- ISI Business

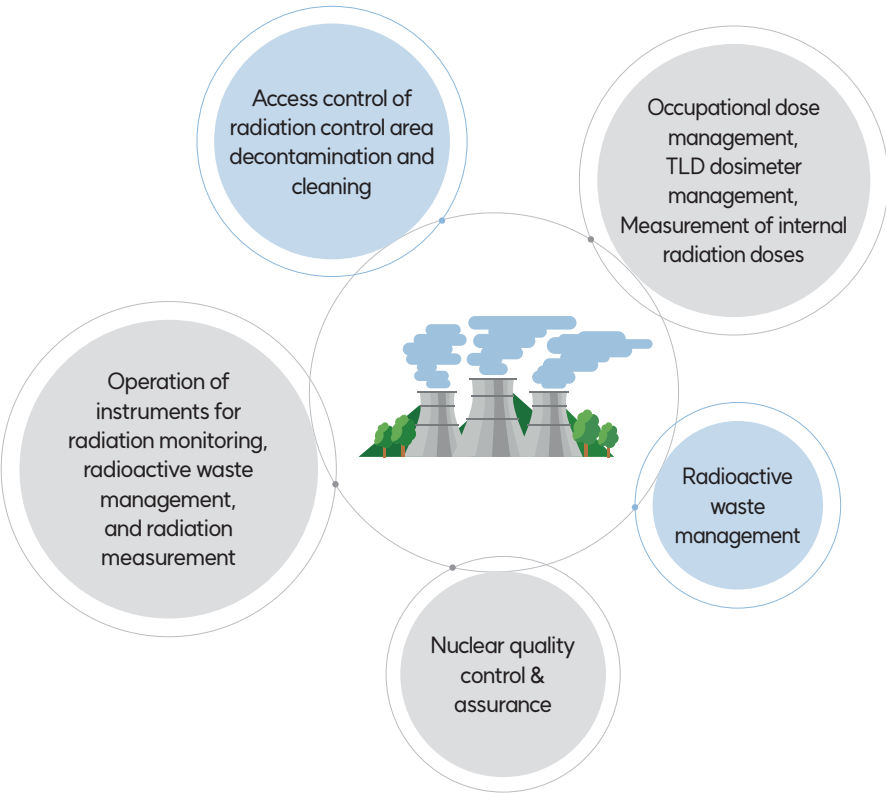
Nuclear Business

Korea's best nuclear technology experts guarantee the safety and satisfaction throughout the lifespan of a nuclear power plant from the operation to decommissioning.

Business areas

◦Radiation control services on NPP · Access control of radiation control area, decontamination and cleaning, and radioactive waste management · Occupational dose management, TLD dosimeter management, operation of radiation protection instruments, nuclear quality control and assurance · Operation of instruments for radiation monitoring, radioactive waste management, and radiation measurement	◦Radiation safety control and management services in nuclear fuel fabrication facility · Radiation protection in nuclear facilities · Radwaste management (incl. melting & decontamination of metal waste) · Uranium accounting, decontamination of material and facility contaminated by radioactive material, and decontamination of nuclear fuel shipping and transport cask to reuse
◦Clearance of material and nuclear facility contaminated by radioactive material · Decontamination and residual activity investigation of nuclear facility, vicarious performance for authorization and permission of nuclear facility clearance · Radiological assessment on radioactive waste disposal · Vicarious performance for decontamination and residual activity investigation of VLLW and authorization and permission of VLLW clearance	◦Agency business for radiation protection · Radiation safety control, removal of radioactive contamination · Collection, treatment and transport of radioisotope and radwaste · Preparation of radiation safety report, establishment of safety control regulation, etc
◦Radiological environmental monitoring and environmental impact assessment · Environmental radioactivity measurement (air, water, soil, plants) · Investigation on radioactive contamination suspected area: radiation environmental impact assessment for nuclear facility	◦Radiation analysis and testing services · Provision of radiation analysis and testing services · KOLAS-accredited radiation-related testing organization
◦Personal radiation dose measurement and calibration of radiation measuring instrument · Dosimetry service with TLD · KOLAS-certified calibration for radiation protection instruments in accordance with ISO 17025	◦Development, sales, and maintenance of measuring instruments · Self-developed products: RADICO II, ARMS, RADICO Neutron Meter

Service



Feature

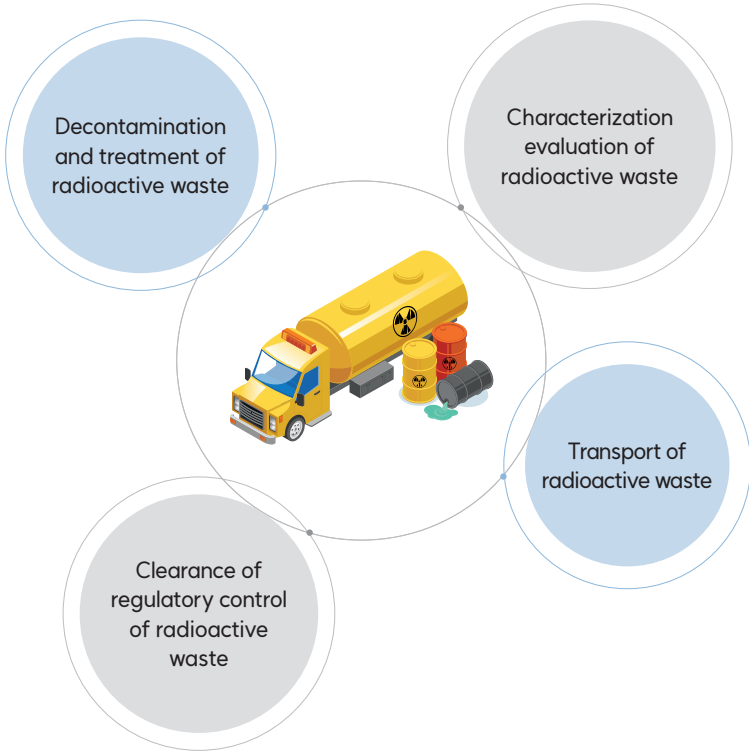
Ensuring the safety and integrity of NPP as its main task

Results

- ▶ Radiation control service on Wolsong NPP units 1-4
 - ▶ Radiation control service on Hanul NPP units 3 & 4
 - ▶ Radiation control service on Hanbit NPP units 5 & 6
 - ▶ Radiation control service on Wolsong NPP units 3 & 4
 - ▶ Radiation control service on Hanbit NPP units 1 & 2
 - ▶ Radiation control service on BNPP NPP units 1-4 (UAE)
 - ▶ Radiation control service on planned preventive maintenance at all NPP
 - ▶ Radiation control service on Shin-Wolsong NPP units 1 & 2
- ▶ Radiation control service on Hanul NPP units 5 & 6
 - ▶ Radiation control service on Saeul NPP units 1 & 2
 - ▶ Radiation control service on Kori NPP units 1 & 2
 - ▶ Radiation control service on Hanbit NPP units 3 & 4
 - ▶ Radiation control service on Nuclear fuel fabrication facility
 - ▶ Calibration and maintenance service for disaster prevention environment radiation monitoring equipments.



Service



Feature

Equipped with technologies required for generation and disposal of radioactive materials considered as key processes to enhance the safety and economic feasibility of nuclear power facilities

Core Technologies

Decontamination and treatment technology for solid waste



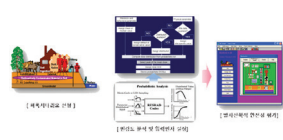
Laser decontamination, melting/decontamination of metal

Decontamination and treatment technology for liquid waste



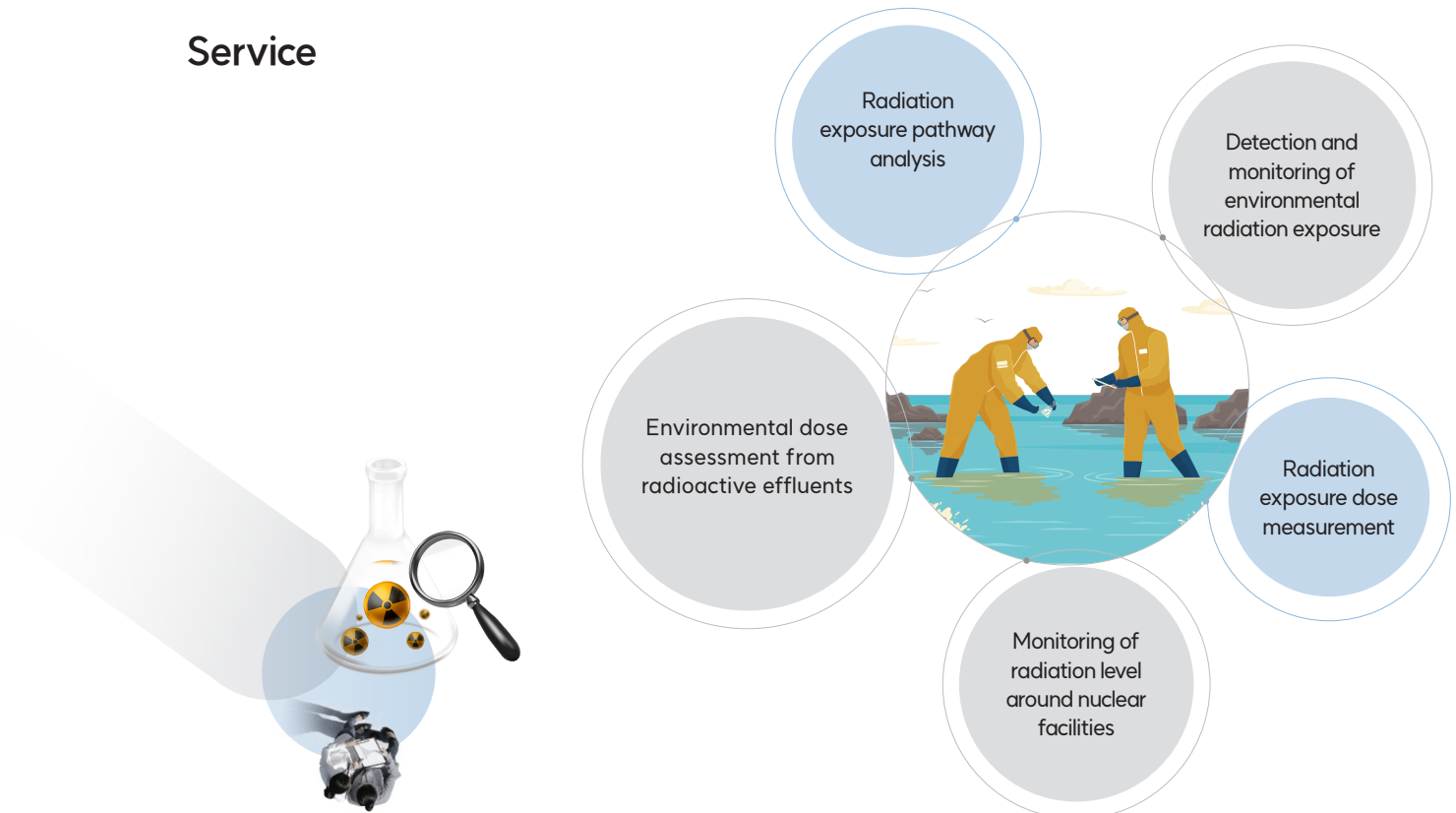
Decontamination of waste lubricant oil, decontamination of liquid waste

Radwaste characterization



Computational analysis, measurement of surface contamination, residual activity assessment for large size waste, and radioactivity analysis in laboratory

Service



Feature

Protect residents from unnecessary damage that may occur from the use of nuclear power

Detailed Activities

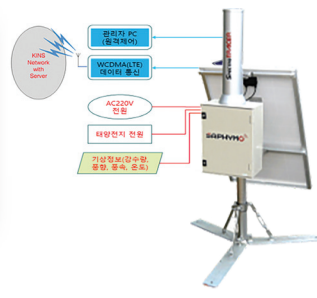
Environmental radioactivity analysis



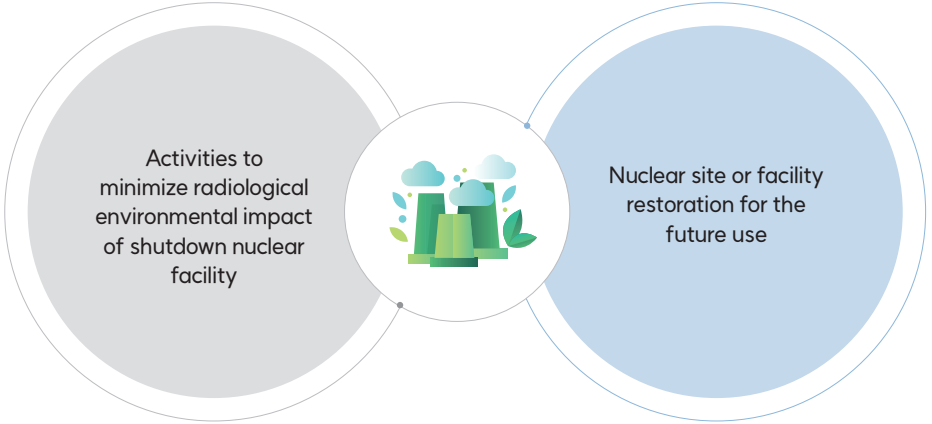
Radiation environmental impact assessment



Radiological environmental monitoring



Service



Feature

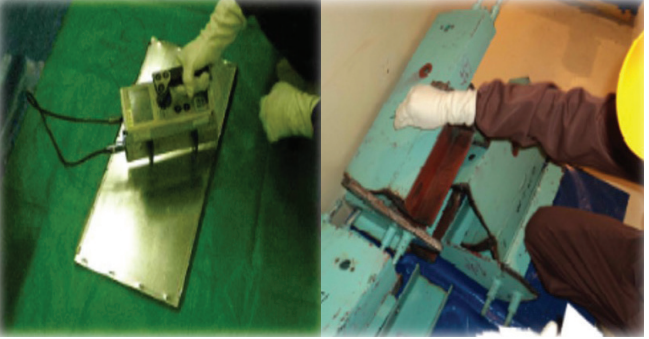
Provide the best services in safe decommissioning and shutdown of nuclear facilities based on constant R&D activities

Detailed Activities

Decommissioning and decontamination of nuclear facility

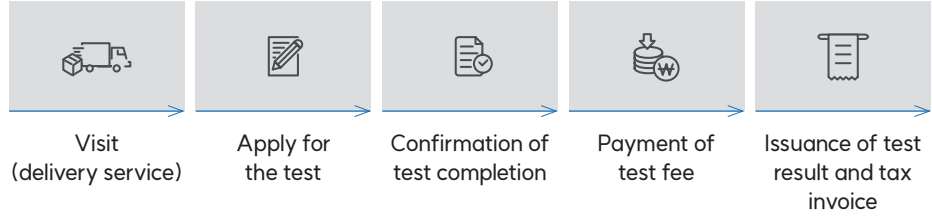


Residual radioactivity investigation and assessment after decommissioning of nuclear facility



Service

Provision of radiation analysis and testing services



Feature

Korea Laboratory Accreditation Scheme (KOLAS)-accredited international testing laboratory

In accordance with Article 14 of the Framework Act on National Standards, Article 10 of Accreditation Scheme Operating Guidelines of KOLAS- Accredited Organization, and accreditation requirements of KS Q ISO / IEC 17025

- Test areas
- ▶ KS A ISO 18589-3:2012 Measurement of radioactivity in the environment - Soil (Part 3: Test method of gamma-emitting radionuclides)
 - ▶ Ministry of Food and Drug Safety (Food standards and specifications)
 - 8. General test method 9.9 Radioactivity 9.9.2 Test by High-Purity Germanium gamma radiation detector
 - ▶ KS I ISO 9698:2010, Water quality (Determination of tritium activity concentration - Liquid scintillation counting method)
 - ▶ HASL-300 28th Edition:1997
 - The Procedures Manual of the Environmental Measurements Laboratory, 4.5.2 Ga-01-R GAMMA RADIOASSAY
 - The Procedures Manual of the Environmental Measurements Laboratory, 4.5.4 ³H-04-RC TRITIUM IN WATER-LIQUID SCINTILLATION COUNTING

Facilities



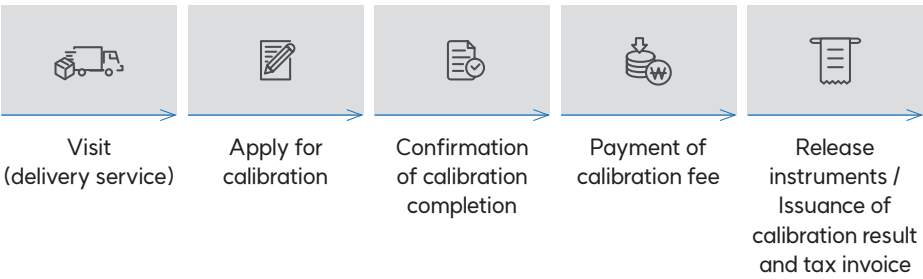
ORBITECH Analysis center



Pretreatment of radionuclide , milling of samples, radiochemical separation lab

Service

Provision of calibration services for radiation measuring instruments



Feature

Korea Laboratory Accreditation Scheme (KOLAS)-accredited international calibration laboratory

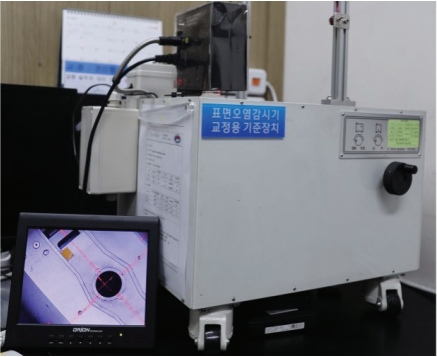
In accordance with Article 14 of the Framework Act on National Standards, Article 10 of Accreditation Scheme Operating Guidelines of KOLAS-Accredited Organization, and accreditation requirements of KS Q ISO / IEC 17025

- | | |
|--|---|
| Radiation measuring instruments | <ul style="list-style-type: none">· X/Gamma Survey Meter· Personal Dosimeter (ADR)· Personal Dosimeter (Pocket) |
| Radioactivity measuring instruments | <ul style="list-style-type: none">· Surface contamination counters: Alpha / Beta |

Facilities



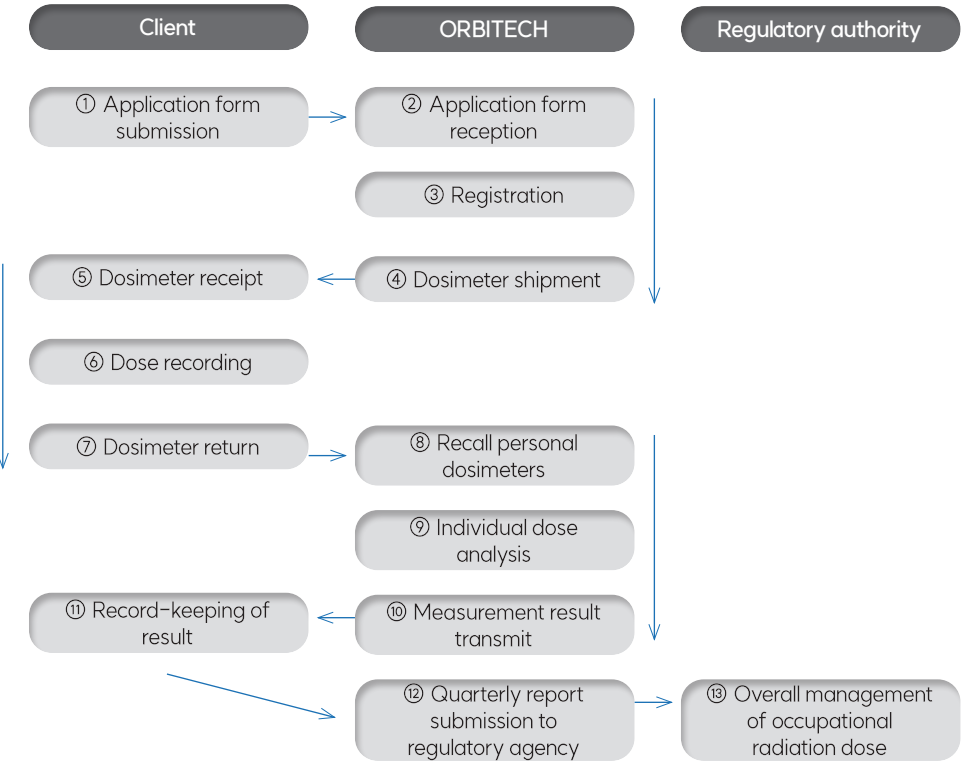
Radiation measuring instrument calibration facility



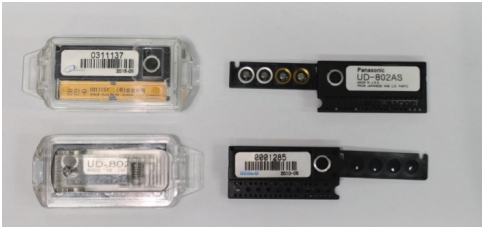
Radioactivity measuring instrument calibration facility

Service

Personal dosimetry is the basic step for ensuring the safety of radiation users [radiation workers in nuclear facility, operator of diagnostic radiation equipment for humans and animals]
ORBITECH provides one of the world's best personal radiation exposure dosimetry services for accurate and precise measurement of personal radiation dose.



Facilities



TLD dosimeter system



Service

Scope of service

Clients: Companies, research centers and institutes handling radioisotopes and radiation generators (RIs/RGs)

- ① Decontamination
- ② Collection, treatment, and transportation of radioactive materials
- ③ Preparation of radiation safety reports and safety management procedures
- ④ Consultation on facility construction (calculation, design, and construction of shielding)
- ⑤ Radiation safety management
- ⑥ Radioactive source leakage test
- ⑦ Facility design
- ⑧ Preparation of inspection report

Feature

A registered business agent with the nation's best experts

Sales of radiation measuring instruments

Benefit

Radiation measuring instrument (RADICO II)



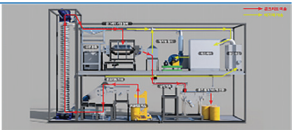
Area radiation monitoring system (ARMS)



High precision neutron ambient dosimeter for wide energy neutrons (RADICO neutron meter)



Dry separation and treatment system for concrete waste based on heating-grinding



Heating and grinding facility to reduce volume of concrete waste generated during decommissioning of nuclear-related facilities including nuclear power plants (NPPs)

- Feature**
- Complete control of radioactive particles and gas generated during the treatment
 - Composed of equipment for unit process
 - Available to transport and install at the site

Program of decommissioning waste amount/cost/process for CANDU NPPs



Optimal decommissioning program (software, SW) to evaluate economic feasibility and safety based on the evaluation results using knowledge-based digital mock-up (DMU) system for the decommissioning of heavy water reactor such as CANDU

- Feature**
- Available to select an optimal decommissioning process based on systematic analysis of the decommissioning target and related activities

Radioactivity measurement system of standard/non-standard radioactive waste



Equipment to classify radioactive waste below the very low-level into very low-level waste (VLLW) and clean waste (CW) based on the clearance criteria

- Feature**
- Development of dedicated SW that is interoperable to history management program for prompt and efficient disposal and management of radioactive waste
 - Available to transport and install (also available to apply to decommissioning sites such as nuclear or medical-related facilities)

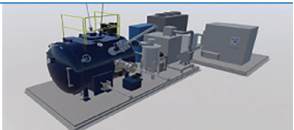
Airborne alpha and beta particulate monitoring system

Selective and effective measurement of alpha/beta radionuclides (Applied high-efficiency silicon semiconductor detector)
Removed the background caused by radon and natural radiation (Applied electronic circuits to identify radionuclides)

- Feature**
- Interoperable with existing radiation monitoring systems
→ Available to improve safety management system
 - Installed a wireless transmitting receiving apparatus
→ Constant monitoring from a remote area available



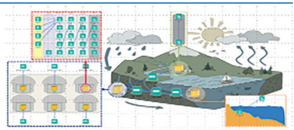
Vacuum induction melting system for metal waste



Vacuum chamber-type induction melting facility to treat radioactive metal waste generated during the operation and decommissioning of nuclear-related facilities

- Feature**
- Prevent the explosion of melting furnace and radiation exposure to avoid the risk of workers
 - Easy to control the injection and release of gas
 - Available to carry out vacuum induction melting (VIM) or air induction melting (AIM) work

Safety assessment system of disposal reflecting the impact of organic complex compounds



Disposal safety assessment system (SW) that assesses the safety of 1st phase underground silo disposal facility (namely, low and intermediate level wastes (LILW) disposal facility) and increases its reliability based on GoldSim program

- Feature**
- Modeling that is similar to the environment of 1st phase underground silo disposal facility (*Used the design data of the underground silo disposal facility of Korea Radioactive Waste Agency (KORAD) in Gyeongju)
 - Used the experimental results derived from samples of underground silo disposal facility in operation as GoldSim input values

Continuous measurement and classification system for radioactive contaminated soil



A large scale radioactivity measurement system for separation and decontamination of soil in wide contaminated areas

- Feature**
- Consist of the 1st classification (selective separation of soil) and the 2nd classification (collect and release depending on the level of soil contamination) to constitute a detailed classification system
 - A portable facility that is available to transport and install

High precision neutron ambient dosimeter for wide energy neutrons (RADICO neutron meter)

Korea's first developed neutron ambient dosimeter to measure wide energy neutrons

- Feature**
- Coincide the dose equivalent conversion factor presented in ICRP-74 with response in neutron ambient dosimeter as much as possible
→ The accuracy has improved significantly within the scope of wide neutron energy range compared to existing products
 - Reduced the size (outer diameter: 190 mm) and weight (less than 5 kg), and maximized the accuracy of measuring wide energy neutrons / secured the price competitiveness
 - Available to use for multiple purposes in nuclear-related facilities where neutrons are generated



Service

An advanced area in which a minor glitch can lead to a critical accident!
ORBITECH ensures safety with high-precision inspection technologies.

PSI/ISI

Inspection to assess the structural integrity of pipes, components, and structures

Pre-Service Inspection (PSI)

PSI is performed to obtain the base data for comparing and analyzing with the data being generated from In-Service Inspection performed during operation.

Completion of construction of nuclear power plant

NDT in accordance with applicable codes and standards before the commercial operation

Assess the structural integrity of pipes, components, and structures

In-Service Inspection (ISI)

ISI is performed to secure the stability and reliability of NPP during every overhaul period after the initiation of commercial operation by using the same NDT methods as ones applied at PSI

A testing and analysis technique to evaluate the inside of test subject without causing damage

Non-Destructive Tests

ORBITECH has been providing Non-Destructive Test (NDT) services for base materials of pipes and welding parts of main systems in NPPs; types of NDTs include ultrasonic testing, eddy current testing, liquid penetrant testing and magnetic particle testing

Ultrasonic Testing



Transmit ultrasonic waves to the inside of test object > Inconsistencies (flaws) reflect the waves > Detect and analyze reflective wave > Determine the existence of flaws and their size/location

Eddy Current Testing



Use electromagnetic induction to detect and characterize surface and sub-surface flaws by observing changes > Confirm the existence of flaws

Liquid Penetrant Testing



Pre-treatment of the surface of test object > Apply penetrant > Remove penetrant after time has elapsed > Develop the surface > Determine the existence of flaws and their size/location through observation

Magnetic Particle Testing



Apply magnetic particles to alloys > Magnetic particles are shaped in flaws > Magnetic particles applied to test object is attracted and formed > Detect the location and size of flaws visually

Business Areas

ISI services for heat exchanger tubes of a steam generator



An inspection performed to verify the integrity of heat exchanger tubes using eddy current examination, take measures deemed necessary in advance, and assess the development of defects

ISI services for pipes, components, and structures



This service is to verify the integrity of pipes, components, and structures classified as safety class facilities using NDTs (UT/MT/PT/VT), take measures deemed necessary in advance, and assess the development of defects

Carbon steel piping wall thinning inspection



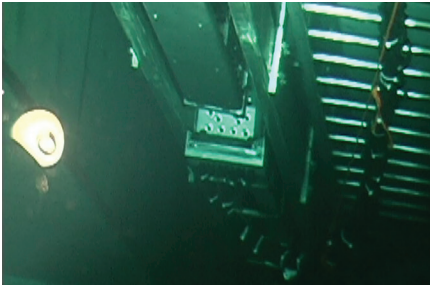
An inspection to detect the ratio of thinning thickness of pipe wall by using ultrasound waves caused by friction owing to movement of fluid in carbon steel pipes

Visual inspection services for penetration pipes of reactor head



It is a visual inspection conducted remotely by using a robot to detect the borated water leak in the penetration pipe of the upper and lower reactor head and base material

Eddy current testing services for control rods of Westinghouse NPPs



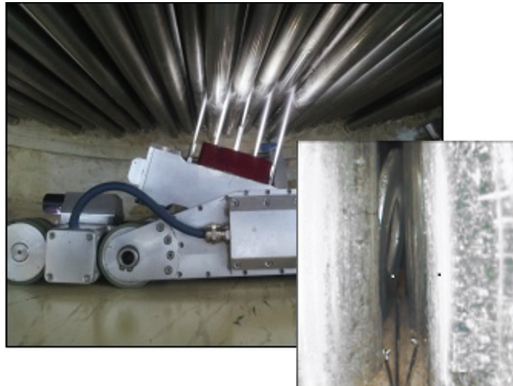
It is to verify the condition of reactor rod cluster control assembly (RCCA) with reactivity/vibration control function by using eddy current testing

Eddy current testing services for main condenser tubes



It is to verify the integrity of main condenser tubes by using eddy current testing, take measures deemed necessary in advance, and assess the development of defects

Business
areas



Secondary side of a steam generator
Lancing & FOSAR

It is an inspection conducted to remove residues, examine and remove foreign substances in upper part of tubesheet of the steam generator in the secondary side



Secondary side of a steam generator
In-Bundle FOSAR

This inspection is conducted to examine and remove foreign substances by injecting micro cameras (In-Bundle) into heat exchanger tubes of the steam generator in the secondary side

Results

- Korea Hydro & Nuclear Power (KHNP), steam generator (SG) ISI services
- Doosan Enerbility, SG construction inspection (eddy current testing) services
- KHNP, pipes, components, and structure ISI services
- KHNP, carbon steel piping wall thinning inspection services
- KHNP, main condenser SG tube eddy current testing services
- Doosan Enerbility, main condenser construction inspection services
- KHNP, visual inspection services for penetration pipes of reactor upper head
- KHNP, In-Bundle FOSAR and Lancing & FOSAR services
- Overseas analysis services (for Beaver Valley Unit 2, Bruce Unit 5, etc.)

WHY ORBITECH?

Innovation driven by experience and know-how
Competitive technologies

ORBITECH promises
to be the best.



WHY ORBITECH?

Taking on new challenges to build a better future!

Aerospace Business

Aerospace Business

ORBITECH has grown to become a specialized company that manufactures machined detail parts and fuselage assemblies of aircraft. Through new project development and independent sales activities, ORBITECH continues to embark on new challenges instead of contending with the status quo.

Service

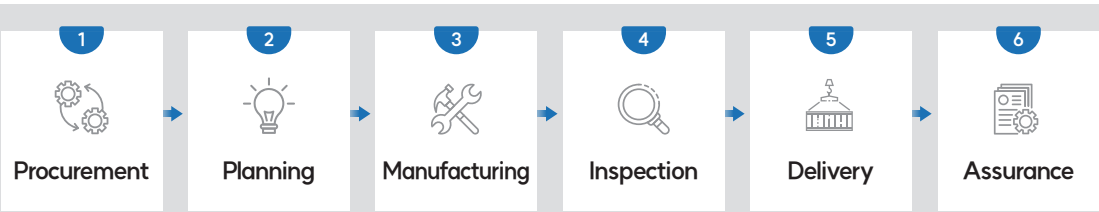


Fuselage structure assembly



Precision metal machining

One stop shopping



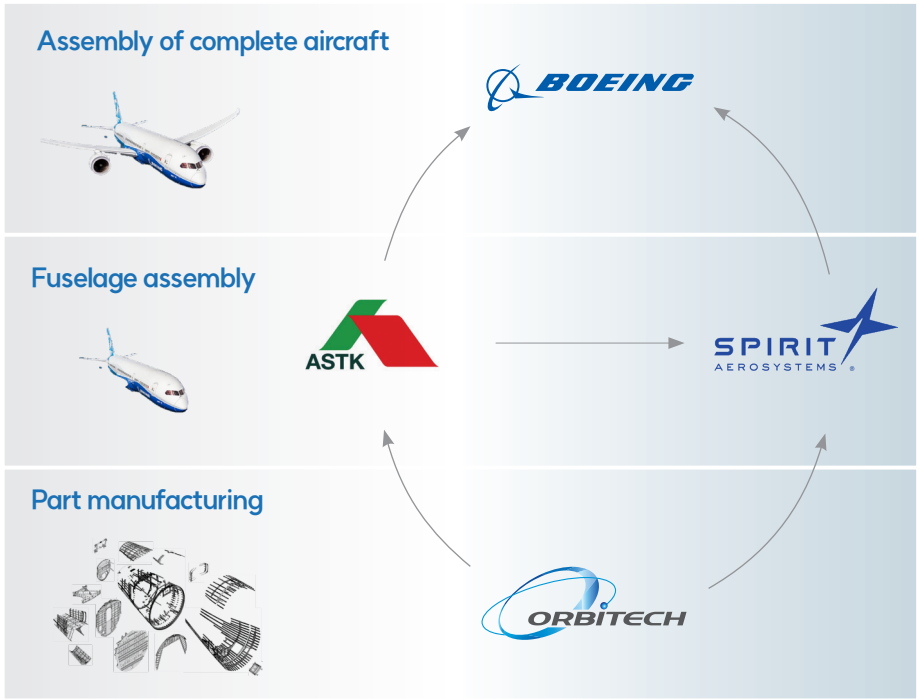
ORBITECH strives to take a leap forward to become a global aircraft manufacturer

ORBITECH Plant



Completion date: Oct. 2013 Land area: 17,647 m² / Building area: 11,516 m²
Location: 64 Hamansandan 7-gil Gunbuk-myeon, Haman-gun, Gyeongsangnam-do

Main Clients



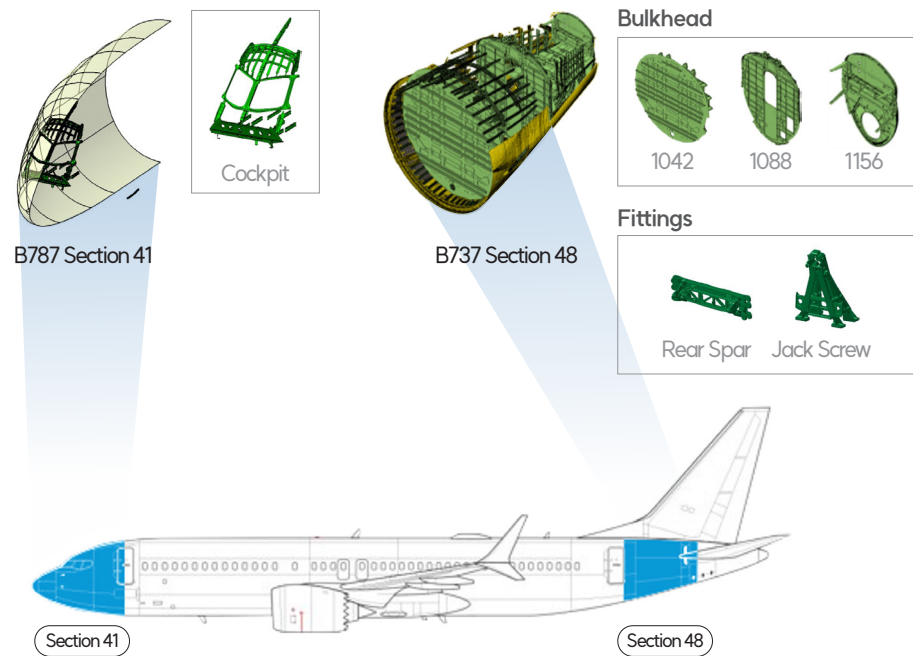
Quality Management & Certification

Quality management system certification [AS 9100 Rev. D]
NADCAP special process certification
- Shot peening Approval
- NDT Approval
Final Inspection Delegation(Spirit AeroSystems)
Qualified by Airbus



ORBITECH that turns challenges to achievements through high-precision aerospace technologies

Products
Line



B737 Bulkhead

- Core component of rear fuselage of B737 Section48
- Vertical supporting bulkhead to maintain the stiffness of fuselage

B737 Rear Spar & Jack Screw

- An assembly that supports vertical tail wings controlling the height and direction of aircraft
- Require high-precision technologies due to the combination of dual materials (titanium-aluminum)

B787 Cockpit Sub-assemblies

- A frame that supports the load on the cockpit of aircraft

B737, 747, 767, 777, 787 Detail parts & Sub-assemblies

- Fuselage parts and assemblies of each model



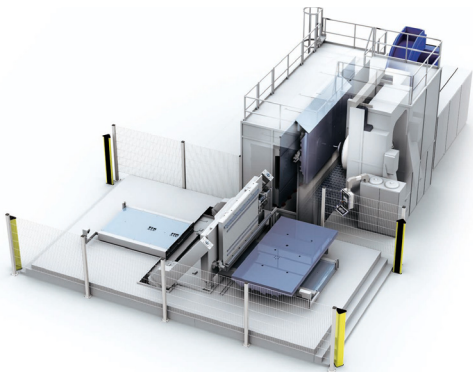
Bulkhead / Skin / Hard material parts / A-frame, etc.

Machining
Equipment

DST EcoSpeed F2540

Machine	DST EcoSpeed F2540
Spindle	30,000 RPM, 120Kw
Table Size	2,500 X 4,000 mm
Controller	SIEMENS 840D sl
QTY	1

- Large, simultaneous 5-axis machine dedicated to Aluminum



Cincinnati 3-Axis Profiler

Machine	Cincinnati 3-Axis Profiler
Spindle	10,000 RPM, 75Kw
Table Size	3,658 X 33,530 mm
Controller	ARCROMATIC 950
QTY	2

- Large 3-axis machine
- Machine for large aluminum/titanium



HEC 630

Machine	HEC 630
Spindle	7,500 RPM, 55Kw
Table Size	Ø630
Controller	SIEMENS 840D sl
QTY	2

- Simultaneous 5-axis machine for small hard materials
- Machine for small titanium/steel



Machining
Equipment

XF 6300

Machine	XF 6300
Spindle	15,000 RPM, 31Kw
Table Size	Ø630
Controller	SIEMENS 840D sl
QTY	2

- Small, simultaneous 5-axis machine
- Machine for small aluminum, titanium and steel



VM 960

Machine	VM 960
Spindle	6,000 RPM, 18.5Kw
Table Size	2,400 X 950 mm
Controller	FANUC 31i-A
QTY	2

- 4-axis machine



VC 630

Machine	VC 630
Spindle	12,000 RPM, 22Kw
Table Size	Ø630
Controller	FANUC 31i-A5
QTY	2

- Small, simultaneous 5-axis machine
- Machine for small aluminum, titanium and steel



Machining
Equipment

Mynx 750

Machine	Mynx 750
Spindle	6,000 RPM, 18.5Kw
Table Size	1,600 X 750 mm
Controller	DOOSAN-FANUC i series
QTY	2

- 3-axis machine
- Mid / small sized aluminum / Ti machining equipment



Mynx 650

Machine	Mynx 650
Spindle	6,000 RPM, 18.5Kw
Table Size	1,400 X 650 mm
Controller	FANUC 21i-MB
QTY	1

- Simultaneous 3-axis machine for small aluminum
- Hole processing equipment such as drilling and reaming



KBN-135C

Machine	KBN-135C
Spindle	2,500 RPM, 22Kw
Table Size	2,000 X 1,800 mm
Controller	FANUC 31i-A
QTY	1

- 3-axis machine
- Hole processing equipment such as drilling and reaming



Machining
Equipment

DRILL MACHINE

Machine	DRILL MACHINE
Spindle	3,500 RPM, 26Kw
Table Size	2,435 X 2,300 mm
Controller	SENTROL 2
QTY	1

- 3-axis machine
- Hole processing equipment such as drilling and reaming



KMB-U7

Machine	KMB-U7
Spindle	1,300 RPM, 11Kw
Table Size	2,700 X 750 mm
Controller	SIEMENS PLC
QTY	2

- 3-axis machine
- Dedicated to aluminum surface milling
- Multi-purpose manual machining equipment



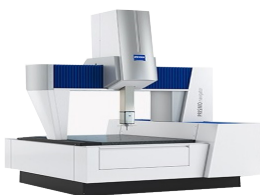
Measuring
Equipment

GANTRY TYPE
CMM



Machie Type	GANTRY TYPE CMM
Travel paths	X-axis 5.1 m
	Y-axis 3.0 m
	Z-axis 2.0 m
Resolution	0.1 µm
Accuracy	4.7± 4.2 x L/1,000 (L = Measuring Length)
S/W	PC-DMIS

MIDIUM TYPE
CMM



Machie Type	MIDIUM TYPE CMM
Travel paths	X-axis 1.2 m
	Y-axis 2.4 m
	Z-axis 1.0 m

WHY ORBITECH?

Endless challenge not to be complacent
with current achievements
Passion to become No. 1 in the industry

ORBITECH is always committed to
our customers.





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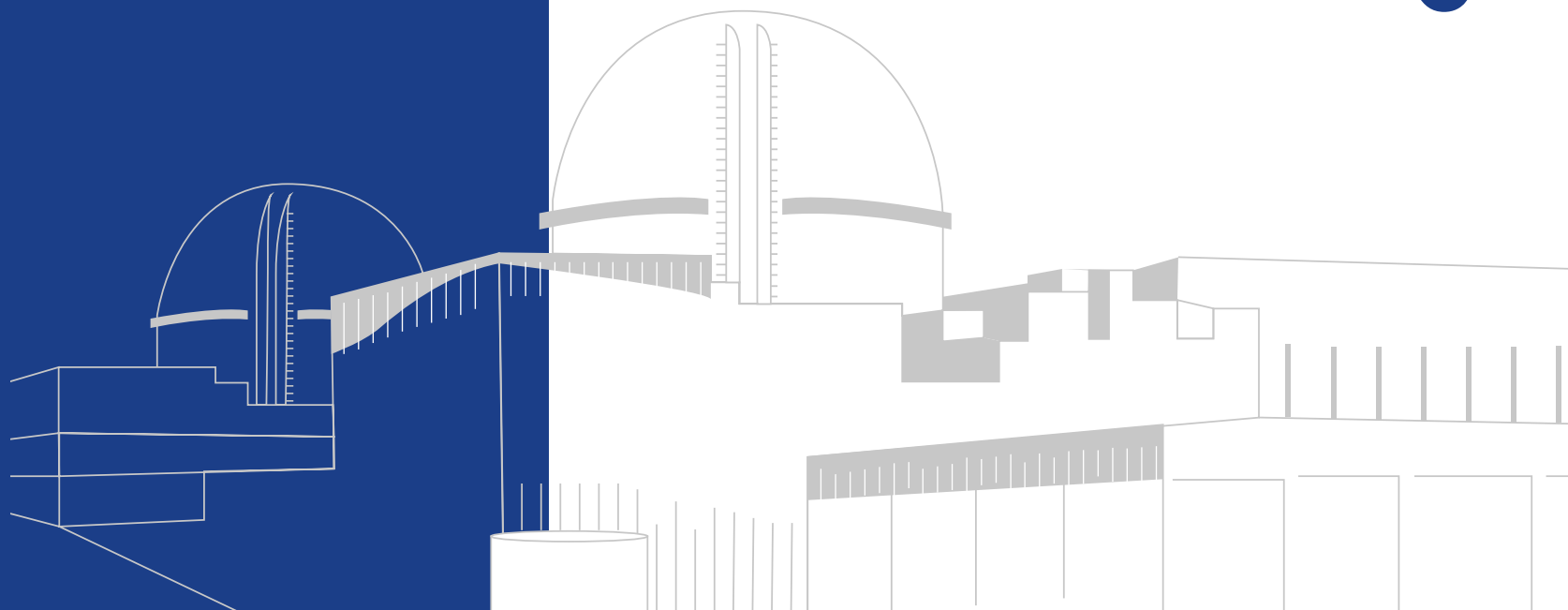
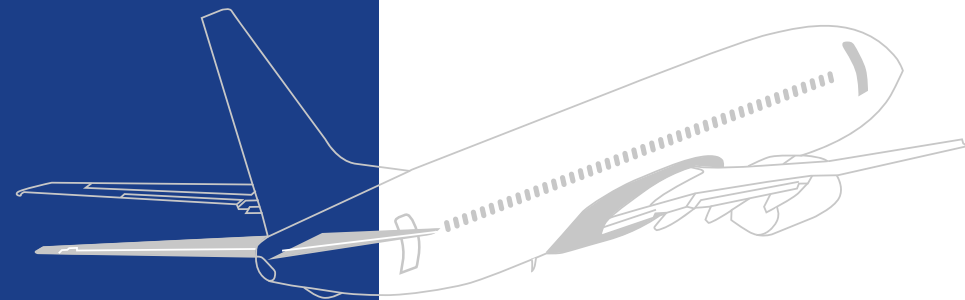
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